

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name: Elektrolyt AE 38

1.2 Relevant identified uses of the substance or mixture and uses advised against

General use Electrolytic marking technology

1.3 Details of the supplier of the safety data sheet

Company name: Schilling Marking Systems GmbH

Street/POB-No.: In Grubenäcker 1

Postal Code, city: 78532 Tuttlingen

Germany

WWW: www.schilling-marking.de

E-mail: info@schilling-marking.de

Telephone: +49 (0)7461 9472-17

Telefax: +49 (0)7461 9472-29

Dept. responsible for information:

Herr Andreas Schilling,

Telephone: +49 (0)7461 9472-15, Email: info@schilling-marking.de

1.4 Emergency telephone number

Beratungsstelle für Vergiftungserscheinungen, Berlin,

Telephone: +49 (0)30 19240

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Directive 67/548/EEC or 1999/45/EC

This preparation is classified as not hazardous.

2.2 Label elements

Labelling (67/548/EEC or 1999/45/EC)

R phrase(s): not applicable

S phrase(s): S 24/25 Avoid contact with skin and eyes.

2.3 Other hazards

Electrolytic vapours may form during the electrochemical process.

Harmful by inhalation.

Liquid splashes can lead to irritations of the eyes.

A corrosive effect cannot be ruled out because of the pH value.

SECTION 3: Composition/ information on ingredients

3.1 Substances: not applicable

3.2 Mixtures

Chemical characterization (preparation):

mixture of water/mineral salt and complexing agent

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Hazardous ingredients:

Ingredient	Chemical name	Content	Classification
REACH 01-2119457026-42-xxxx EINECS 201-069-1 CAS 5949-29-1	Citric acid monohydrate	< 6 %	EU: Xi; R36. CLP: Eye Irrit. 2; H319.
REACH 01-2119471330-49-xxxx EINECS 200-662-2 CAS 67-64-1	Acetone	< 2 %	EU: F; R11. Xi; R36. R66. R67. CLP: Flam. Liq. 2; H225. Eye Irrit. 2; H319. STOT SE 3; H336. (EUH066).

SECTION 4: First aid measures**4.1 Description of first aid measures**

- After inhalation: Provide fresh air. In case of respiratory difficulties seek medical attention.
- In case of skin contact: Change contaminated clothing. Remove residues with water. In case of skin reactions, consult a physician.
- After eye contact: Immediately flush eyes with plenty of flowing water for 10 to 15 minutes holding eyelids apart. In case of troubles or persistent symptoms, consult an ophthalmologist.
- After swallowing: Rinse mouth immediately and drink plenty of water. Consult doctor afterwards.

4.2 Most important symptoms and effects, both acute and delayed

No data available

4.3 Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures**5.1 Extinguishing media**

Suitable extinguishing media:

Product is non-combustible. Extinguishing materials should therefore be selected according to surroundings.

5.2 Special hazards arising from the substance or mixture

In the event of a fire, the following may be produced when the water evaporates: hydrochloric, sulphur oxides, phosphorus oxides, carbon monoxide and carbon dioxide.

5.3 Advice for firefighters

Special protective equipment for firefighters:

Wear self-contained breathing apparatus.

Additional information:

Hazchem-Code: -

Do not allow fire water to penetrate into surface or ground water.

SECTION 6: Accidental release measures**6.1 Personal precautions, protective equipment and emergency procedures**

Avoid contact with skin and eyes. Provide adequate ventilation.

6.2 Environmental precautions

Do not allow to penetrate into soil, waterbodies or drains.

6.3 Methods and material for containment and cleaning up

Soak up with absorbent materials such as sand, siliceous earth, acid- or universal binder. Store in special closed containers and dispose of according to ordinance. Final cleaning.

6.4 Reference to other sections

Refer additionally to chapter 8 and 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advices on safe handling Provide adequate ventilation, and local exhaust as needed.
Avoid contact with skin and eyes. Do not breathe vapour/aerosol.
Do not mix with other chemicals.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storerooms and containers:

Keep container tightly closed. Store at room temperature.

Storage class: 12= Non-combustible liquids

7.3 Specific end use(s)

Electrolytic marking technology

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

CAS No.	Chemical name	Type	Limit value
67-64-1	Acetone	Great Britain: WEL-TWA	1210 mg/m ³ ; 500 ppm
		Great Britain: WEL-STEL	3620 mg/m ³ ; 1500 ppm
		Europe: IOELV: TWA	1210 mg/m ³ ; 500 ppm

8.2 Exposure controls

Provide good ventilation and/or an exhaust system in the work area.

Occupational exposure controls

Respiratory protection: Respiratory protection must be worn whenever the WEL levels have been exceeded.
filter AX according to EN 371.
In the event of irritation from processing vapours: combination filter according to EN 141.

Hand protection: Protective gloves according to EN 374.
Glove material: Nitrile rubber-Breakthrough time: >480 min.
Observe glove manufacturer's instructions concerning penetrability and breakthrough time.

Eye protection: Tightly sealed safety glasses according to EN 166.

Body protection: Wear suitable protective clothing.

General protection and hygiene measures:
Change contaminated clothing. Avoid contact with skin and eyes.
Wash hands before breaks and after work.
Provide a conveniently located eye rinse station.

SECTION 9: Physical and chemical properties**9.1 Information on basic physical and chemical properties**

Physical state:	liquid
Colour:	clear
Odour:	characteristic
Boiling temperature / boiling range:	100 °C
Melting point / melting range:	0 °C
Density:	approx. 1,2 g/ml
pH value:	1,5-2,0
Water solubility:	at 20 °C: fully miscible

9.2 Other information

Relative vapour density (air=1): > 1

SECTION 10: Stability and reactivity**10.1 Reactivity**

see 10.3

10.2 Chemical stability

Product is stable under normal storage conditions.

10.3 Possibility of hazardous reactions

No hazardous reactions known.

10.4 Conditions to avoid

No data available

10.5 Incompatible materials

strong acids and alkalis

10.6 Hazardous decomposition productsIn the event of a fire, the following may be produced when the water evaporates:
hydrochloric, sulphur oxides, phosphorus oxides, carbon monoxide and carbon dioxide.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Toxicological effects Acute toxicity (oral): Based on available data, the classification criteria are not met.
May cause irritations.
Acute toxicity (dermal): Lack of data.
Acute toxicity (inhalative): Based on available data, the classification criteria are not met.
Electrolytic vapours may form during the electrochemical process.
Harmful by inhalation.
Skin corrosion/irritation: Based on available data, the classification criteria are not met.
May cause irritations.
Eye damage / irritation: Based on available data, the classification criteria are not met.
May cause irritations.
Sensitisation to the respiratory tract: Lack of data.
Skin sensitisation: Lack of data.
Germ cell mutagenicity/Genotoxicity: Lack of data.
Carcinogenicity: Lack of data.
Reproductive toxicity: Lack of data.
Effects on or via lactation: Lack of data.
Specific target organ toxicity (single exposure): Lack of data.
Specific target organ toxicity (repeated exposure): Lack of data.
Aspiration hazard: Lack of data.

SECTION 12: Ecological information

12.1 Toxicity

Water Hazard Class: 1 = slightly hazardous to water

12.2. Persistence and degradability

Further details: No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

No data available

12.6 Other adverse effects

General information: Do not allow to enter into ground-water, surface water or drains.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

Waste key number 11 01 98* = Wastes from chemical surface treatment and coating of metals and other materials (eg. galvanic processes, zinc coating processes, pickling processes, etching, phosphatising, alkaline degreasing, anodising)
* = Evidence for disposal must be provided.

Recommendation: Special waste. Dispose of waste according to applicable legislation.

Contaminated packaging

Waste key number 15 01 02 = Plastic packaging

Recommendation: Dispose of waste according to applicable legislation.
Non-contaminated packages may be recycled.

SECTION 14: Transport information

14.1 UN number

not applicable

14.2 UN proper shipping name

ADR/RID, IMDG, IATA: Not restricted

14.3 Transport hazard class(es)

not applicable

14.4 Packing group

not applicable

14.5 Environmental hazards

Marine pollutant - IMDG: No

14.6 Special precautions for user

No dangerous good in sense of these transport regulations.

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

No data available

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations - Great Britain

Hazchem-Code: -

National regulations - Germany

Storage class: 12= Non-combustible liquids

Water Hazard Class: 1 = slightly hazardous to water

Informations on working limitations:

Observe employment restrictions concerning young persons.

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National regulations - USA

Hazard rating systems



NFPA Hazard Rating:

Health: 1 (Slight)

Fire: 0 (Minimal)

Reactivity: 0 (Minimal)

HMIS Version III Rating:

Health: 1 (Slight)

Flammability: 0 (Minimal)

Physical Hazard: 0 (Minimal)

Personal Protection: X = Consult your supervisor

HEALTH	1
FLAMMABILITY	0
PHYSICAL HAZARD	0
	X

15.2 Chemical Safety Assessment

No data available

SECTION 16: Other information

Further remarks

Wording of the R-phrases under paragraph 2 and 3:

R 11 = Highly flammable.

R 36 = Irritating to eyes.

R 66 = Repeated exposure may cause skin dryness or cracking.

R 67 = Vapours may cause drowsiness and dizziness.

Reason of change:

General revision

Group that issues data sheet

Contact person: see chapter 1, department responsible for information.

The information in this data sheet has been established to our best knowledge and was up-to-date at time of revision. It does not represent a guarantee for the properties of the product described in terms of the legal warranty regulations.