



1. Stencil

Use the stencil printer to create your own short-life stencil or order long-life stencils at: info@schilling-marking.de / +49 7461 9472-0



2. Signomat

Switch the Signomat "on" and set the marking voltage to 12 V and the time to approx. 3 - 4 sec.



3. Electrolyte

Moisten the stamp felt with a few drops of electrolyte.



4. Marking

Put the workpiece onto the contact plate and the stencil onto the workpiece. Gently push the stamp onto the stencil until the Signomat indicates the end of the marking time with an acoustic signal.



5. Neutralising

Pour a few drops of neutralyte onto a paper cloth (e.g. kitchen roll) and wipe the marking carefully.



6. Results

A permanent, high-quality marking without structurally changing the workpiece.